



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3189-1

Job Sheet 167162



Part No: D3189-1

Job Qty: 20 ea

Part Name: Chaffing Shield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 10/27/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Babcock Mission Critical Services Australasia Pty Ltd (CAUST06)

GPO Box 826 Level 1/1 Abbotsford Road Bowen Hills, Queensland, 4006 Australia ph:07 3666 2600 fx:+61 7 3666 2600.

Note: DWG D3189 REV D, D412-664-243 REV F IPP B 05.08.22 No longer made in-house KJ/JLM IPP Rev:C 06-03-24 Rolling Now made in House JLM IPP Rev:D 07-04-16 As per Rev B JLM IPP Rev:E 11.05.11 now made on waterjet DD verf:JLM IPP REV:F 14.02.12 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		10/26/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	20 pcs		10/26/17	0.03	0.75	Waterjet1		SC DAS
105	QC	20 pcs		10/26/17	0.00	0.00	QC8		38
110	Small Fab	20 pcs		10/26/17	0.00	1.57	Small Fab		DAS-88
120	QC	20 pcs		10/26/17	0.00	0.00	QC5		38
124	HandFinish	20 pcs		10/27/17	0.00	1.22	HandFinish4		DEC 03 2017
127	QC	20 pcs		10/27/17	0.00	0.00	QC3		DEC 03 2017
130	Packaging	20 pcs		10/27/17	0.00	0.00	Packaging3		DEC 03 2017
140	QC21-SA	20 Ea		10/27/17	0.00	0.00	QC21		DEC 04 2017

Part Op 100 - 1-Cut as per Dwg

Descriptions: 110 - 1- Roll as per Dwg D3189

124 - APPLY A THIN LAYER OF PROSEAL 890 TO CONCAVE SURFACE. (REF: AS PER DWG D412-664-243 (NOTE 15) A/R PROSEAL 890 BATCH: 138408 exp: 2/18)

130 - LOCATION : LG051

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S24GA	6	72	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

S012015



Chaffing Shield

PART NO:
Revision:
Operation:
Change No:

D3189-1

Start up Operation

Mfg Date: 11/21/17
Job No: 167162

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order:	167162
Description: <i>chaffing shield</i>		Part Number:	D3189-1
Inspection Dwg: <i>B</i>	Rev: <i>B</i>		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:	33 9-88	QC Inspector:	
Date:	17/11/21	Date:	NOV 21 2017	Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	